

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) An indexable wear plate/piercing tip insert configured to be attached at a front, nose portion of a correspondingly configured movable jaw of a metal demolition shears, the wear plate/piercing tip insert comprising:

a metal body having a central region and two ends, and

a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define a piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw;

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw; and

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface;

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said wear plate/piercing tip insert on the movable jaw, and

wherein rotation of the wear plate/piercing tip insert between the first and second positions swaps the shearing edges of the two metal tip portions between operative and non-operative positions.

2. (Original) The wear plate/piercing tip insert of claim 1, wherein said second position is a position in which the wear plate/piercing tip insert is rotated by 180° about said pivot axis.

3. (Currently Amended) ~~The wear plate/piercing tip insert of claim 1~~An indexable wear plate/piercing tip insert configured to be attached at a front, nose portion of a correspondingly configured movable jaw of a metal demolition shears, the wear plate/piercing tip insert comprising:

a metal body having a central region and two ends, and

a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define a piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw;

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw; and

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface;

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said wear plate/piercing tip insert on the movable jaw, and

wherein the shearing edge of each tip portion is coplanar with and forms an edge of said generally planar surface.

4. (Original) ~~The wear plate/piercing tip insert of claim 1,~~An indexable wear plate/piercing tip insert configured to be attached at a front, nose portion of a correspondingly configured movable jaw of a metal demolition shears, the wear plate/piercing tip insert comprising:

a metal body having a central region and two ends;

a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define a piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw; and

at least one boss or dowel that is located between said metal tip portions and that extends laterally from said central region in the direction of the first side of said body,

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable jaw when the wear plate/piercing tip insert is attached to the movable jaw; and

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface;

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said wear plate/piercing tip insert on the movable jaw.

5. (Currently Amended) A metal demolition shears, comprising:

a fixed jaw having a fixed blade member with a first cutting/shearing edge extending therealong and a guide member spaced from and extending in generally parallel relation to said fixed blade member;

a movable jaw with a second cutting/shearing edge extending therealong and that pivots relative to said fixed jaw; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said movable jaw, the wear plate/piercing tip insert comprising a metal body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw;

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable blade member; and

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface[[]],

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for said metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert on said movable blade member, and

wherein rotation of the wear plate/piercing tip insert between the first and second positions swaps the shearing edges of the two metal tip portions between operative and non-operative positions.

6. (Original) The metal demolition shears of claim 5, wherein said second position is a position in which the wear plate/piercing tip insert is rotated by 180° about said pivot axis.

7. (Currently Amended) ~~The metal demolition shears of claim 5,~~ A metal demolition shears, comprising:

a fixed jaw having a fixed blade member with a first cutting/shearing edge extending

therealong and a guide member spaced from and extending in generally parallel relation to said fixed blade member;

a movable jaw with a second cutting/shearing edge extending therealong and that pivots relative to said fixed jaw; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said movable jaw, the wear plate/piercing tip insert comprising a metal body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw,

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert,

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable blade member,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface,

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for said metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert on said movable blade member, and

wherein the front, nose portion of the movable jaw member has a pocket or cavity extending laterally inwardly from a surface thereof into which the tip portions of the wear plate/piercing tip insert each fit, one of the tip portions being fitted in said pocket or cavity when positioned in a non-operative position.

8. (Original) The metal demolition shears of claim 7, wherein the pocket or cavity has contours that match surface contours of the tip portions.

9. (Currently Amended) The metal demolition shears of claim 5, wherein the front,

nose portion of the movable jaw member has a notch formed in an underside thereof, the notch having surface contours that match surface contours of each of the tip portions, wherein one of the tip portions that is positioned in ~~[[an]]~~the operative position engages with said notch.

10. (Currently Amended) ~~The metal demolition shears of claim 5,~~A metal demolition shears, comprising:

a fixed jaw having a fixed blade member with a first cutting/shearing edge extending therealong and a guide member spaced from and extending in generally parallel relation to said fixed blade member;

a movable jaw with a second cutting/shearing edge extending therealong and that pivots relative to said fixed jaw; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said movable jaw, the wear plate/piercing tip insert comprising a metal body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw,

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert,

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable blade member,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface;

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for said metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert on said movable blade member, and

wherein said wear plate/piercing tip insert further comprises at least one boss or dowel that is located between said metal tip portions and that extends laterally from said central region in the direction of the first side of said body and wherein the front, nose portion of the movable jaw has a depression extending laterally inwardly from a surface thereof that matches surface contours of said at least one boss or dowel, said at least one boss or dowel fitting within said depression.

11. (Original) The metal demolition shears of claim 5, wherein the second cutting/shearing edge is provided by at least one blade insert member.

12. (Currently Amended) ~~The metal demolition shears of claim 11,~~ A metal demolition shears, comprising:

a fixed jaw having a fixed blade member with a first cutting/shearing edge extending therealong and a guide member spaced from and extending in generally parallel relation to said fixed blade member;

a movable jaw with a second cutting/shearing edge extending therealong and that pivots relative to said fixed jaw; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said movable jaw, the wear plate/piercing tip insert comprising a metal body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the movable jaw,

wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert,

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the movable blade member,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface,

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented simultaneously for said metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert on said movable blade member,

wherein the second cutting/shearing edge is provided by at least one blade insert member, and

wherein the blade insert member extends all the way to a forwardmost portion of the front, nose portion of the movable jaw and wherein an inner-facing surface of one of the tip portions that is in an operative position engages with an inner-facing surface of the blade insert.

13. (Original) The metal demolition shears of claim 12, wherein forward-facing surfaces of the tip portion in the operative position and the blade insert are co-planar and bottom-facing surfaces of the tip portion in the operative position and the blade insert are co-planar such that a forward portion of the blade insert and a forward, lower portion of the tip portion in the operative position together define a piercing tip portion of the movable jaw.

14. (Currently Amended) A jaw member for use in a metal demolition shears, said jaw member comprising:

a jaw body with a cutting/shearing edge extending therealong; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said jaw body, the wear plate/piercing tip insert comprising a metal insert body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said insert body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the jaw body;

wherein a second side of said insert body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said insert body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the jaw body; and

wherein the geometric configuration of said wear plate/piercing tip insert is



essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface[[:]],

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert body on said movable blade member, and

wherein rotation of the wear plate/piercing tip insert between the first and second positions swaps the shearing edges of the two metal tip portions between operative and non-operative positions.

15. (Original) The jaw member of claim 14, wherein said second position is a position in which the wear plate/piercing tip insert is rotated by 180° about said pivot axis.

16. (Currently Amended) ~~The jaw member of claim 14,~~ A jaw member for use in a metal demolition shears, said jaw member comprising:

a jaw body with a cutting/shearing edge extending therealong; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said jaw body, the wear plate/piercing tip insert comprising a metal insert body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said insert body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the jaw body,

wherein a second side of said insert body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said insert body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the jaw body,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing

centrally through said wear plate/piercing tip insert, normal to said generally planar surface,  
wherein a non-worn or less worn portion of said wear surface and non-worn or less  
worn shearing and piercing edges can be presented for the metal demolition shear by rotating  
said wear plate/piercing tip insert about said pivot axis from said first position to said second  
position and reseating said insert body on said movable blade member, and

wherein the front, nose portion of the jaw body has a pocket or cavity extending laterally inwardly from a surface thereof into which the tip portions of the wear plate/piercing tip insert each fit, one of the tip portions being fitted in said pocket or cavity when positioned in a non-operative position.

17. (Original) The jaw member of claim 16, wherein the pocket or cavity has contours that match surface contours of the tip portions.

18. (Currently Amended) ) ~~The jaw member of claim 14,~~ A jaw member for use in a metal demolition shears, said jaw member comprising:

a jaw body with a cutting/shearing edge extending therealong; and  
an indexable wear plate/piercing tip insert that is attached at a front, nose portion of  
said jaw body, the wear plate/piercing tip insert comprising a metal insert body having a  
central region and two ends and a metal tip portion disposed at each of said two ends, each  
said tip portion protruding laterally with respect to a surface of said central region in the  
direction of a first side of said insert body so as to define an integral piercing tip that extends  
at least partially across the width of the front, nose portion of the jaw body,

wherein a second side of said insert body that is opposite to said first side has a  
generally planar surface to define a wear surface of said wear plate/piercing tip insert,

wherein each said tip portion has a shearing edge on said second side of said insert  
body and a piercing edge disposed at an angle relative to and intersecting with said shearing  
edge, said piercing edge extending at least partially across the width of the front, nose portion  
of the jaw body,

wherein the geometric configuration of said wear plate/piercing tip insert is  
essentially the same in a first position and a second position, said second position being a  
position in which said wear plate/piercing tip insert is rotated about a pivot axis passing  
centrally through said wear plate/piercing tip insert, normal to said generally planar surface,  
wherein a non-worn or less worn portion of said wear surface and non-worn or less

worn shearing and piercing edges can be presented for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert body on said movable blade member, and

wherein the front, nose portion of the jaw member has a notch formed in an underside thereof, the notch having surface contours that match surface contours of the tip portions, wherein one of the tip portions that is positioned in an operative position engages with said notch.

19. (Currently Amended) ) ~~The jaw member of claim 14,~~ A jaw member for use in a metal demolition shears, said jaw member comprising:

a jaw body with a cutting/shearing edge extending therealong; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said jaw body, the wear plate/piercing tip insert comprising a metal insert body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said insert body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the jaw body,

wherein a second side of said insert body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said insert body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the jaw body,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface,

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert body on said movable blade member, and

wherein said wear plate/piercing tip insert further comprises a boss that is located between said metal tip portions and that extends laterally from said central region in the

direction of the first side of said body and wherein the front, nose portion of said jaw member has a depression extending laterally inwardly from a surface thereof that matches surface contours of said boss, said boss fitting within said depression.

20. (Currently Amended) ) ~~The jaw member of claim 14,~~ A jaw member for use in a metal demolition shears, said jaw member comprising:

a jaw body with a cutting/shearing edge extending therealong; and

an indexable wear plate/piercing tip insert that is attached at a front, nose portion of said jaw body, the wear plate/piercing tip insert comprising a metal insert body having a central region and two ends and a metal tip portion disposed at each of said two ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said insert body so as to define an integral piercing tip that extends at least partially across the width of the front, nose portion of the jaw body,

wherein a second side of said insert body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert,

wherein each said tip portion has a shearing edge on said second side of said insert body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said piercing edge extending at least partially across the width of the front, nose portion of the jaw body,

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface,

wherein a non-worn or less worn portion of said wear surface and non-worn or less worn shearing and piercing edges can be presented for the metal demolition shear by rotating said wear plate/piercing tip insert about said pivot axis from said first position to said second position and reseating said insert body on said movable blade member, and

wherein the cutting/shearing edge is provided by at least one blade insert member.

21. (Original) The jaw member of claim 20, wherein the blade insert member extends all the way to a forwardmost portion of the front, nose portion of the jaw member and wherein an inner-facing surface of one of the tip portions that is in an operative position engages with an inner-facing surface of the blade insert.

22. (Original) The jaw member of claim 21, wherein forward-facing surfaces of the tip portion in the operative position and the blade insert are co-planar and bottom-facing surfaces of the tip portion in the operative position and the blade insert are co-planar such that a forward portion of the blade insert and a forward, lower portion of the tip portion in the operative position together define a piercing tip portion of the jaw member.

23-39. (Canceled).

40. (Previously Presented) The wear plate/piercing tip insert of claim 4, wherein the at least one boss or dowel comprises a first boss or dowel that is disposed at the pivot axis.

41. (Previously Presented) The wear plate/piercing tip insert of claim 4, wherein the at least one boss or dowel comprises a first boss or dowel and a second boss or dowel, wherein the first boss or dowel and the second boss or dowel are spaced equal distances away from the pivot axis.

42. (Previously Presented) An indexable wear plate/piercing tip insert configured to be attached at a front, nose portion of a correspondingly configured jaw of a metal demolition shears, the wear plate/piercing tip insert comprising:

a metal body having a central region and two longitudinal ends;

a metal tip portion disposed at each of said two longitudinal ends, each said tip portion protruding laterally with respect to a surface of said central region in the direction of a first side of said body so as to define a piercing tip that extends at least partially across the width of the front, nose portion of the jaw when the wear plate/piercing tip insert is attached to the jaw; and

at least one circular boss that is located between said metal tip portions and that extends laterally from said central region in the direction of the first side of said metal body, wherein a second side of said body that is opposite to said first side has a generally planar surface to define a wear surface of said wear plate/piercing tip insert;

wherein each said tip portion has a shearing edge on said second side of said body and a piercing edge disposed at an angle relative to and intersecting with said shearing edge, said shearing edge of each tip portion being coplanar with said generally planar surface and

forming an edge of said generally planar surface, said piercing edge extending at least partially across the width of the front, nose portion of the jaw when the wear plate/piercing tip insert is attached to the jaw; and

wherein the geometric configuration of said wear plate/piercing tip insert is essentially the same in a first position and a second position, said second position being a position in which said wear plate/piercing tip insert is rotated by 180° about a pivot axis passing centrally through said wear plate/piercing tip insert, normal to said generally planar surface.

43. (Previously Presented) The wear plate/piercing tip insert of claim 42, wherein:

the at least one circular boss comprises a first boss; and

the pivot axis passing centrally through said wear plate/piercing tip insert passes through a center of the first boss.

44. (Previously Presented) The wear plate/piercing tip insert of claim 43, further comprising a bore extending laterally through each of the tip portions.

45. (Previously Presented) The wear plate/piercing tip insert of claim 44, wherein:

each metal tip portion includes a contoured surface that faces the contoured surface of the other metal tip portion; and

the contoured surfaces are bowed toward each other.

46. (Previously Presented) The wear plate/piercing tip insert of claim 45, wherein:

the central region of the metal body further includes a generally planar surface from which the first boss extends;

the generally planar surface of the central region is generally parallel to the generally planar surface of the second side of the body;

the central region includes first and second generally planar edge surfaces that extend from the generally planar surface of the central region to the generally planar surface of the second side of the body;

a first notch extends into the central region from the first generally planar edge surface; and

a second notch extends into the central region from the second generally planar edge surface.

47. (Previously Presented) The wear plate/piercing tip insert of claim 46, wherein the generally planar surface of the central region intersects the contoured surfaces of the metal tip portions at right angles.

48. (Previously Presented) The wear plate/piercing tip insert of claim 47, further comprising a bore extending laterally through the first boss.

49. (Previously Presented) The wear plate/piercing tip insert of claim 42, wherein the at least one circular boss comprises a plurality of circular bosses that are arranged symmetrically with respect to the pivot axis passing centrally through said wear plate/piercing tip insert.

50. (Canceled)

51. (Previously Presented) The wear plate/piercing tip insert of claim 1, wherein said two ends of said metal body comprise two longitudinal ends.

52. (Canceled)

53. (Previously Presented) The metal demolition shears of claim 5, wherein said two ends of said metal body comprise two longitudinal ends.

54. (Canceled)

55. (Previously Presented) The jaw member of claim 14, wherein said two ends of said metal body comprise two longitudinal ends.

56. (New) The metal demolition shears of claim 5, wherein said pivot axis is parallel to a pivotal axis formed between the movable and fixed jaws.

57. (New) The metal demolition shears of claim 5, wherein the generally planar surface is perpendicular to a pivotal axis formed between the movable and fixed jaws.